

## M91 Series Featuring:

### HMI

- Up to 80 user-designed screens
- Multilingual: supports over 15 languages and 20 graphic symbols
- Scroll between pre-programmed recipes/menus
- Info Mode—troubleshoot via the HMI panel

### PLC

- Shaft-encoder inputs and PWM outputs
- Direct temperature inputs
- Auto-tune PID, up to 4 loops
- Time-based control in 3 clicks
- Database
- Print utilities
- Full source upload



### Communication

- SMS messaging via GSM
- Remote access utilities
- PC access via MODBUS or OPC server
- MODBUS networking
- CANbus
- RS232/RS485 built-in port

<sup>1</sup> In these models certain inputs are adaptable, and can function as either digital, analog, and in certain models also as thermocouple or PT100. Using adaptable inputs reduces the amount of free digital inputs. For example, M91-2-UA2 offers 12 digital inputs. Implementing 2 TC inputs requires 4 digital inputs, leaving 8 free.

<sup>2</sup> Certain inputs can function as high-speed counters, shaft-encoder or normal digital inputs.

<sup>3</sup> This specification depends on cable length.

<sup>4</sup> Certain outputs can function as high-speed or PWM inputs.

\* Additional models (M90 models) are listed on the Spectra web site: [www.spectra.de](http://www.spectra.de).

## Palm-size PLC + textual HMI and up to 38 onboard I/Os (expandable up to 150)

Article Number	M91-2-R1	M91-2-R2C	M91-2-R6C	M91-2-R34	M91-2-T1	M91-2-T38	M91-2-T2C	M91-2-UN2	M91-2-UA2	M91-2-RA22
	10 Digital 1 Analog Inputs 6 Relay Outputs	10 Digital 2 Analog Inputs 6 Relay Outputs	6 Digital 6 Analog Inputs 6 Relay Outputs	20 Digital 2 D/A <sup>1</sup> Inputs 12 Relay Outputs	12 Digital Inputs 12 Transistor Outputs	22 Digital Inputs 16 Transistor Outputs	10 Digital 2 D/A <sup>1</sup> Inputs 12 Transistor Outputs	10 Digital 2 D/A/PT100/TC <sup>1</sup> Inputs 12 Transistor Outputs	10 Digital 2 D/A/TC <sup>1</sup> Inputs 10 Transistor 2 Analog Outputs	8 Digital, 2 D/A 2 PT100/TC/ Digital <sup>1</sup> Inputs 8 Relay 2 Analog Outputs
<b>Inputs</b>										
Digital pnp/npn	10	10	6	22	12	22	12	12	12	12
HSC/Shaft-Encoder/ Max. Freq. Measurer <sup>2</sup>	3 10kHz 16-bit	3 10kHz 16-bit	1 10kHz 16-bit	3 30kHz <sup>3</sup> 16-bit	2 10kHz 16-bit	2 30kHz <sup>3</sup> 16-bit	3 10kHz 16-bit	2 10kHz 16-bit	1 30kHz <sup>3</sup> 16-bit	1 30kHz <sup>3</sup> 16-bit
Analog	1 10-bit 0-10V, 0-20mA 4-20mA	2 10-bit 0-10V, 0-20mA 4-20mA	6 10-bit 2 0-10V 0-20mA, 4-20mA and 4 0-20mA 4-20mA	2 10-bit 0-10V, 0-20mA 4-20mA	None	None	2 10-bit 0-10V, 0-20mA 4-20mA	2 14-bit 0-10V, 0-20mA 4-20mA	2 14-bit 0-10V, 0-20mA 4-20mA	2 14-bit 0-10V, 0-20mA 4-20mA
Temperature Measurement	None	None	None	None	None	None	None	2 PT100/TC	2 TC	and as 2 PT100/TC
<b>Outputs</b>										
Digital	6 relay	6 relay	6 relay	12 relay	12 pnp	16 pnp	12 pnp	12 pnp	10 pnp	8 relay
High-Speed Outputs/ PWM <sup>4</sup>	None	None	None	None	2, first 2 outputs can function as HSO, 0.5kHz maximum					None
Analog	None	None	None	None	None	None	None	None	2 12-bit: 0-10V, 4-20mA	2 12-bit: 0-10V, 4-20mA
<b>I/O Expansion</b>										
I/Os may be added via expansion port										
<b>Program</b>										
Application Memory	36K (virtual) Ladder code capacity									
Memory Operands	256 coils, 256 registers, 64 timers									
Database	1024 integers, (indirect access)									
<b>Operator Panel</b>										
Type	STN LCD									
Display Size	2 lines x 16 characters									
<b>Keypad</b>										
Keys	15 keys									
<b>General</b>										
Power Supply	12/24VDC	12/24VDC	24VDC	24VDC	12/24VDC	24VDC	12/24VDC	12/24VDC	24VDC	24VDC
Battery	7 years typical at 25°C, battery back-up for all memory sections and RTC									
Environment	IP65/NEMA4X (when panel mounted)									
Clock (RTC)	Real-time clock functions (date and time)									