

# VISION120™ Full-function PLC with built-in, monochrome graphic LCD display, keypad, & onboard I/O configuration; expand up to 256 I/Os

## Features:

### HMI

- Up to 255 user-designed screens
- Hundreds of images per application
- HMI graphs & Trends
- Memory and communication monitoring via HMI - No PC needed

### PLC

- I/O options include high-speed, temperature & weight measurement
- Auto-tune PID, up to 12 independent loops
- Recipe programs and datalogging via Data Tables
- Date & Time-based control

### Communication

- SMS messaging
- GPRS/GSM
- Remote Access utilities
- MODBUS protocol support
- CANbus: CANopen, UniCAN, SAE J1939 NOT FOR V2XX, only Enhanced (in C models only)
- FB Protocol Utility: enables serial or TCP/IP communications with 3<sup>rd</sup>-party device; barcode readers, frequency converters, etc
- 2 RS232/RS485 built-in ports



V120

“The Vision120™ met and exceeded all our requirements in one compact, cost-effective package.”



David Wong,  
President of NEXTChem

		<b>V120</b>								
Article Number	V120-22-R1	V120-22-R2C	V120-22-R6C	V120-22-R34	V120-22-T1	V120-22-T38	V120-22-T2C	V120-22-UN2	V120-22-UA2	V120-22-RA22
	10 Digital 1 Analog Inputs 6 Relay Outputs	10 Digital 2 Analog Inputs 6 Relay Outputs	6 Digital 6 Analog Inputs 6 Relay Outputs	20 Digital 2 D/A <sup>1</sup> Inputs 12 Relay Outputs	12 Digital Inputs 12 Transistor Outputs	22 Digital Inputs 16 Transistor Outputs	10 Digital 2 D/A <sup>1</sup> Inputs 12 Transistor Outputs	10 Digital 2 D/A/PT100/ TC <sup>1</sup> Inputs 12 Transistor Outputs	10 Digital 2 D/A/TC <sup>1</sup> Inputs 10 Transistor 2 Analog Outputs	8 Digital 2 D/A, 2 PT100/ TC/Digital <sup>1</sup> Inputs 8 Relay 2 Analog Outputs
<b>Inputs</b>										
Digital pnp/npn	10	10	6	22	12	22	12	12	12	12
HSC/Shaft-Encoder/ Max Freq. Measurer <sup>2</sup>	3 10kHz 32-bit	3 10kHz 32-bit	1 10kHz 32-bit	3 10kHz <sup>3</sup> 32-bit	2 10kHz 32-bit	2 10kHz <sup>3</sup> 32-bit	3 10kHz 32-bit	2 10kHz 32-bit	1 10kHz <sup>3</sup> 32-bit	1 10kHz <sup>3</sup> 32-bit
Analog	1 10-bit 0-10V, 0-20mA 4-20mA	2 10-bit 0-10V, 0-20mA 4-20mA	6 10-bit, 2 0-10V 0-20mA, 4-20mA and 4 0-20mA 4-20mA	2 10-bit 0-10V, 0-20mA 4-20mA	None	None	2 10-bit 0-10V 0-20mA 4-20mA	2 14-bit 0-10V, 0-20mA 4-20mA	2 14-bit 0-10V, 0-20mA 4-20mA	2 14-bit 0-10V, 0-20mA 4-20mA
Temperature Measurement	None	None	None	None	None	None	None	2 PT100/TC or 2 TC	2 TC	2 PT100/TC and 2 PT100/TC
<b>Outputs</b>										
Digital	6 relay	6 relay	6 relay	12 relay	12 pnp	16 pnp	12 pnp	12 pnp	10 pnp	8 relay
High-Speed Outputs/ PWM <sup>4</sup>	None	None	None	None	2, first 2 outputs can function as HSO, 0.5kHz maximum					None
Analog	None	None	None	None	None	None	None	None	2 12-bit 0-10V, 4-20mA	2 12-bit 0-10V, 4-20mA
<b>I/O Expansions</b>										
Local or Remote I/Os may be added via expansion port or via CANbus										
<b>Program</b>										
Application Memory	448K (virtual) Ladder code capacity									
Memory Scan Time	48µ sec per 1K of typical application									
Operands	4096 coils, 2048 registers, 256 long integers (32-bit), 64 double words (32-bit unsigned), 24 floats, 192 timers (32-bit), 24 counters									
Data Tables	120K dynamic RAM data (recipe parameters, datalogs, etc.), up to 256K fixed data									
<b>Operator Panel</b>										
Type	Graphic STN LCD									
Display	Resolution: 128 x 64 pixels • Size: 2.4"									
Keys	16 keys									
<b>General</b>										
Power Supply	12/24VDC	12/24VDC	24VDC	24VDC	12/24VDC	24VDC	12/24VDC	12/24VDC	24VDC	24VDC
Battery	7 years typical at 25°C, battery back-up for all memory sections and RTC									
Clock	Real-time clock functions (date and time)									
Environment	IP65/NEMA4X (when panel mounted)									
standard	CE, UL Many of our products are also UL Class 1 Div 2 and GOST certified - please contact Unitronics									

<sup>1</sup> In these models certain inputs are adaptable, and can function as either digital, analog, and in certain models also as thermocouple or PT100. Using adaptable inputs reduces the amount of free digital inputs. For example, V120-22-UA2 offers 12 digital inputs. Implementing 2 TC inputs requires 4 digital inputs, leaving 8 free.

<sup>2</sup> Certain inputs can function as high-speed counters, shaft-encoder inputs, or normal digital inputs.

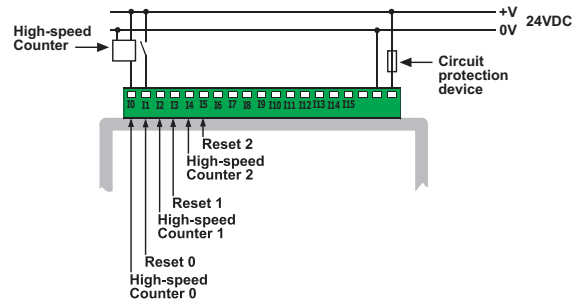
<sup>3</sup> This specification depends on cable length.

<sup>4</sup> Certain outputs can function as high-speed or PWM outputs.

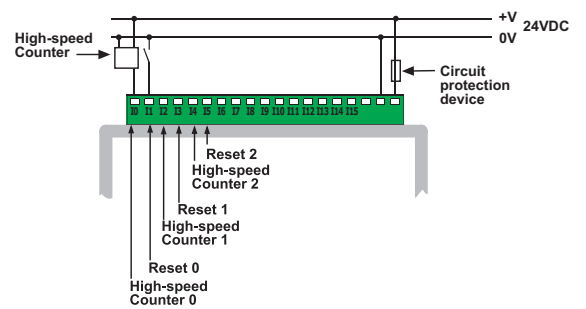
24 VDC, 22 pnp/npn digital inputs, including 2 analog inputs<sup>1</sup> and 3 high-speed counter/shaft encoder inputs, 12 relay outputs, I/O expansion port, 2 RS232/RS485 ports

<b>Power supply</b>	24VDC
Permissible range	20.4VDC to 28.8VDC with less than 10% ripple
Maximum current consumption	290mA@24VDC
<b>Digital inputs</b>	22 pnp (source) or npn (sink) inputs. See Notes 1 and 2
Nominal input voltage	24VDC. See Note 3.
Input voltages for pnp (source):	0-5VDC for Logic '0' 17-28.8VDC for Logic '1'
Input voltages for npn (sink):	17-28.8VDC < 1mA for Logic '0' 0-5VDC > 3mA for Logic '1'
Input current	3.7mA@24VDC
Input impedance	6.5KΩ
Response time (except high-speed inputs)	10ms typical
Galvanic isolation	None
Input cable length	Up to 100 meters, unshielded
<b>High-speed counter</b>	Specifications below apply when inputs are wired for use as a high-speed counter input/shaft encoder. See Notes 4 and 5.
Resolution	32-bit
Input freq.	10kHz max.
Minimum pulse	40µs

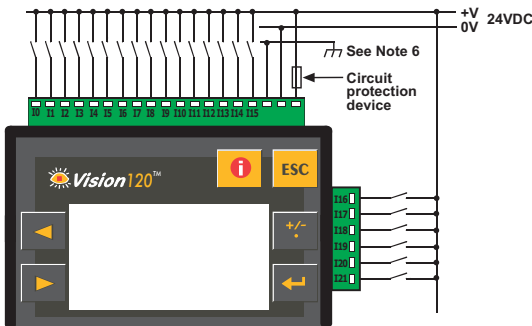
### pnp (source) high-speed counter



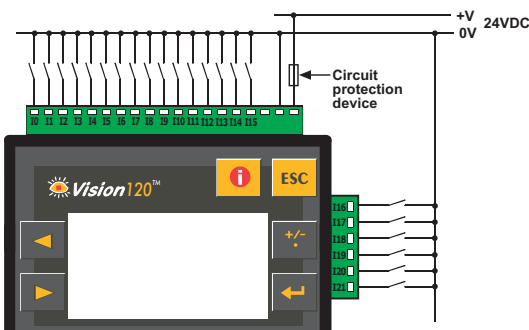
### npn (sink) high-speed counter



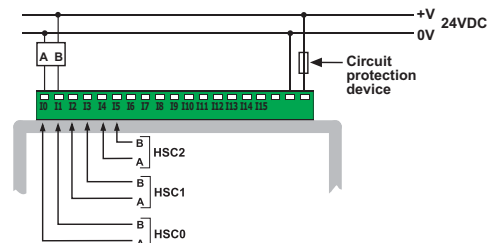
### Power supply, pnp (source) inputs



### npn (sink) inputs



### Shaft encoder



### Notes:

1. The total number of inputs is 22. All of these may be used as normal digital inputs. Via jumper settings and wiring, certain of these inputs may be adapted to analog inputs.
2. All 22 inputs can be set to pnp (source) or npn (sink) via a single jumper and appropriate wiring.
3. npn (sink) inputs use voltage supplied from the controller's power supply.
4. Inputs #0, #2 and #4 can each function as either high-speed counter or as part of a shaft encoder. In each case, high-speed input specifications apply. When used as a normal digital input, normal input specifications apply.
5. Inputs #1, #3 and #5 can each function as either counter reset, or as a normal digital input; in either case, specifications are those of a normal digital input. These inputs may also be used as part of a shaft encoder. In this case, high-speed input specifications apply.
6. To avoid electromagnetic interference, mount the controller in a metal panel/cabinet and earth the power supply. Earth the power supply signal to the metal using a wire whose length does not exceed 10cm. If your conditions do not permit this, do not earth the power supply.

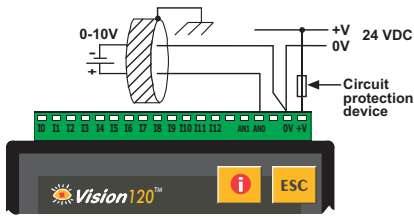
### Warnings:

- Unused pins should not be connected. Ignoring this directive may damage the controller.
- Improper use of this product may severely damage the controller.
- Refer to the controller's User Guide regarding wiring considerations.
- Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

<b>Analog Inputs</b>	Two 10-bit, multi-range inputs: 0-10V, 0-20mA, 4-20mA See Note 1 on page 1
Conversion method	Successive approximation
Input impedance	>150KΩ for voltage 243Ω for current
Galvanic isolation	None
Resolution (except 4-20mA)	10-bit (1024 units)
Resolution at 4-20mA	204 to 1023 (820 units)
Conversion time	Synchronized to scan time
Absolute max. rating	±15V/30mA
Full scale error	± 2 LSB
Linearity error	± 2 LSB
Status indication	Yes, See Note

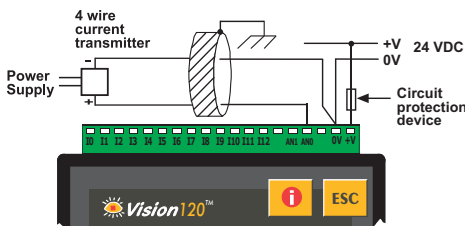
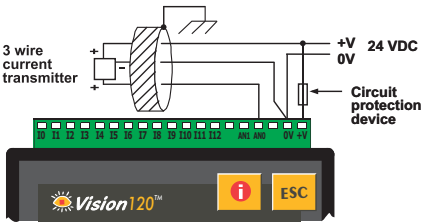
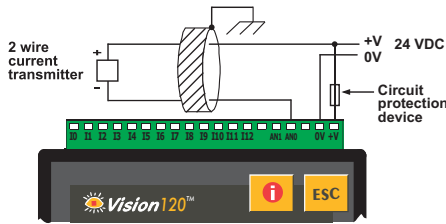
Note:  
The analog value can also indicate when the input is functioning out of range.  
If an analog input deviates above the permissible range, its value will be 1024.

**Voltage connection**



Notes:  
a. Shields should be connected at the signals' source.  
b. The 0V signal of the analog input must be connected to the controller's 0V.

**Current connections**



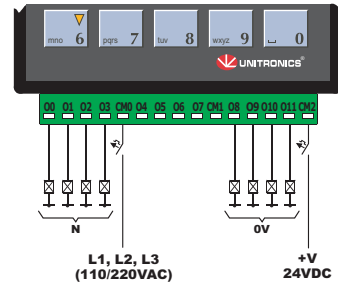
Notes:  
a. Shields should be connected at the signals' source.  
b. The 0V signal of the analog input must be connected to the controller's 0V.

<b>Relay outputs</b>	12 relay (in 3 groups) See Note
Output type	SPST-NO (Form A)
Type of relay	Tyco PCN-124D3MHZ or compatible
Isolation	by relay
Output current (resistive load)	3A max per output 8A max total for common
Rate voltage	250VAC / 30VDC
Minimum load	1mA@5VDC
Life expectancy	100k operations at maximum load
Response time	10mS (typical)
Contact protection	External precautions required (see below)

Note:  
Outputs #0, #1, #2 and #3 share a common signal.  
Outputs #4, #5, #6 and #7 share a common signal.  
Outputs #8, #9, #10 and #11 share a common signal.

**Relay Outputs**

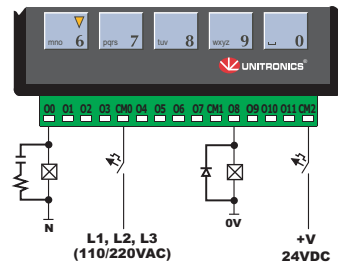
- Each Output can be wired separately to either AC or DC as shown below.
- The 0V signal of the relay outputs is isolated from the controller's 0V signal.



**Increasing Contact Life Span**

To increase the life span of the relay output contacts and protect the device from potential damage by reverse EMF, connect:

- a clamping diode in parallel to each inductive DC load.
- an RC snubber circuit in parallel with each inductive AC load.



<b>Graphic Display</b>	STN, LCD display
Illumination backlight	LED, yellow-green, software-controlled
Display resolution	128x64 pixels

<b>Keypad</b>	Sealed membrane
Number of keys	16

<b>Program</b>	
Application memory	448K
Memory Bits (coils)	4096
Memory Integers (registers)	2048
Long Integers (32 bit)	256
Double Word (32 bit unsigned)	64
Floats	24
Timers	192
Counters	24
Data Tables	120K (RAM) / 64K (FLASH)
HMI displays	Up to 255
Execution time	0.8µs for bit operations

<b>RS232/RS485 serial ports</b>	Used for: <ul style="list-style-type: none"> <li>• Application Download/Upload</li> <li>• Application Testing (Debug)</li> <li>• Connect to GSM/GPRS or standard telephone modem: <ul style="list-style-type: none"> <li>- Send/receive SMS messages</li> <li>- Remote access programming</li> </ul> </li> <li>• RS485 Networking</li> </ul>
<b>RS232</b> (see note)	2 ports
Galvanic isolation	None
Voltage limits	±20V
<b>RS485</b> (see note)	2 ports
Input voltage	-7 to +12V differential max.
Cable type	Shielded twisted pair, in compliance with EIA RS485
Galvanic isolation	None
Baud rate	110 – 57600 bps
Nodes	Up to 32

**Note:**  
RS232/RS485 is determined by jumper settings and wiring.  
Refer to the controller's User Guide regarding communications.

<b>I/O expansion port</b>	Up to 128 additional I/Os, including digital and analog I/Os, temperature and weight inputs and more (number of I/Os may vary according to expansion model)
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<b>Miscellaneous</b>	
Clock (RTC)	Real-time clock functions (Date and time).
Battery back-up	7 years typical at 25°C, battery back-up for RTC and system data.
Battery	Coin type, 3V lithium battery, CR2450
Weight	310g (10.9 oz.)
Operational temperature	0 to 50°C (32 to 122°F)
Storage temperature	-20 to 60°C (-4 to 140°F)
Relative Humidity (RH)	5% to 95% (non-condensing)
Mounting method	DIN-rail mounted (IP20/NEMA1) Panel mounted (IP65/NEMA4X)

# V120-22-R34

## I/O Jumper Setting

The tables below show how to set a specific jumper to change the functionality of the controller. To open the controller and access the jumpers, refer to the directions at the end of these specifications.

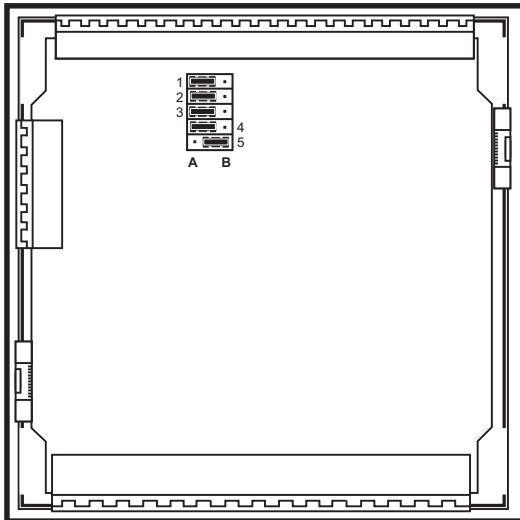
**Important:**

Incompatible jumper settings and wiring connections may severely damage the controller.

	Jumper #	NPN	PNP*
Digital Inputs	JP3	A	B

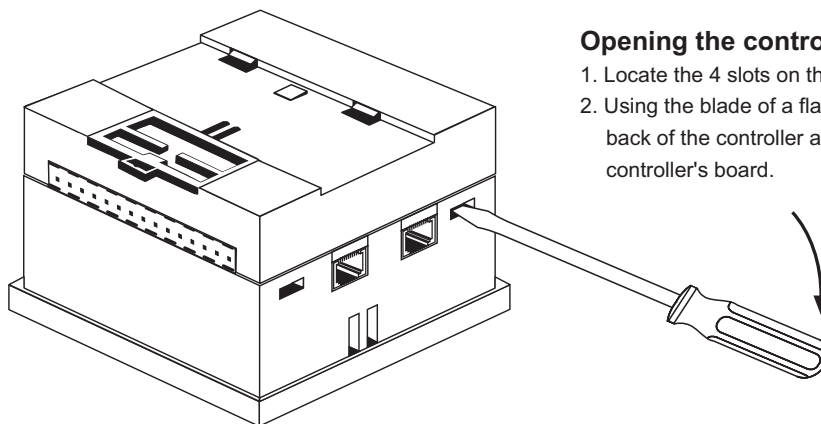
	Jumper #	Voltage	Current	Digital*
Analog 1 / I14	JP1	A	A	B
	JP4	A	B	B
Analog 0 / I15	JP2	A	A	B
	JP5	A	B	B

\*Default factory setting



**In this figure, the jumper settings will cause the controller to function as follows:**

- Digital inputs: npn, 24VDC inputs
- Analog input 1: Voltage input
- Analog input 0: Current input



**Opening the controller enclosure**

1. Locate the 4 slots on the sides of the enclosure
2. Using the blade of a flat-bladed screwdriver, gently pry off the back of the controller as shown in the figure below, exposing the controller's board.

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